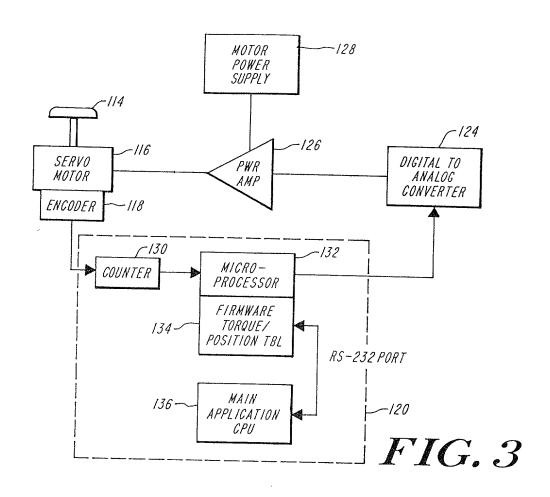
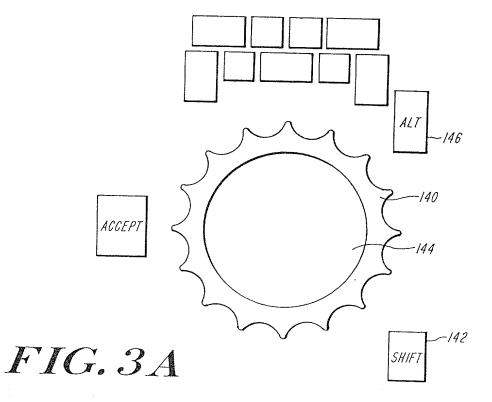


FIG. 2





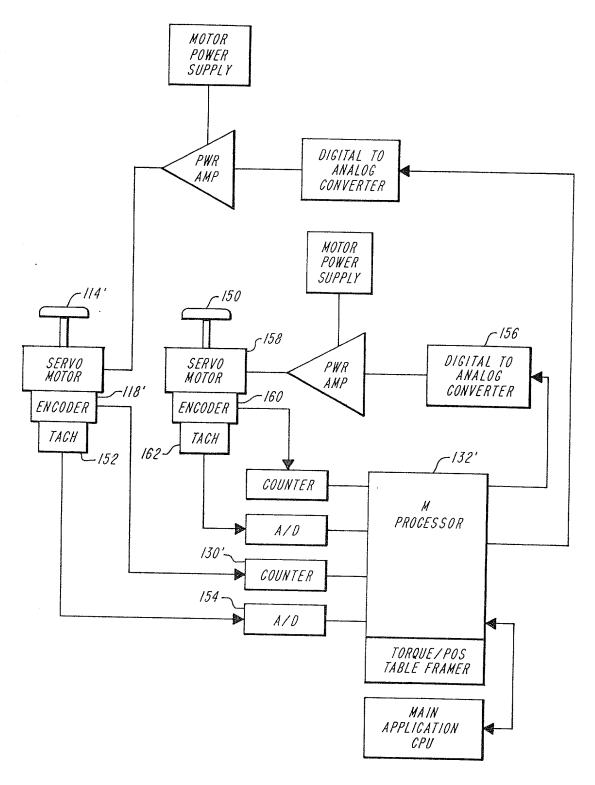


FIG. 4

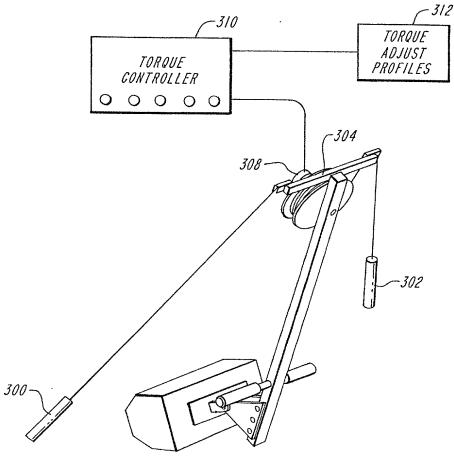


FIG. 5B

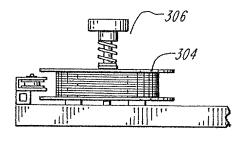


FIG. 5A

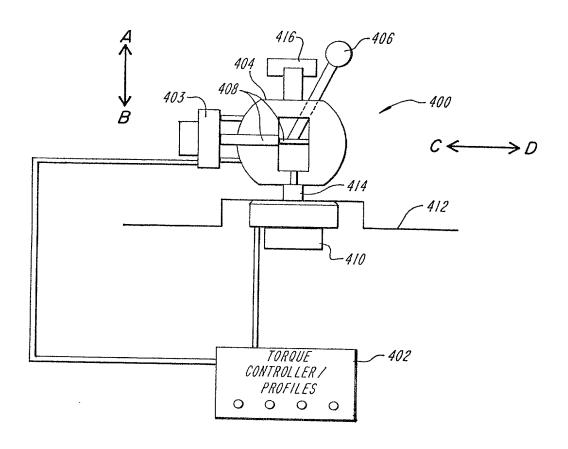
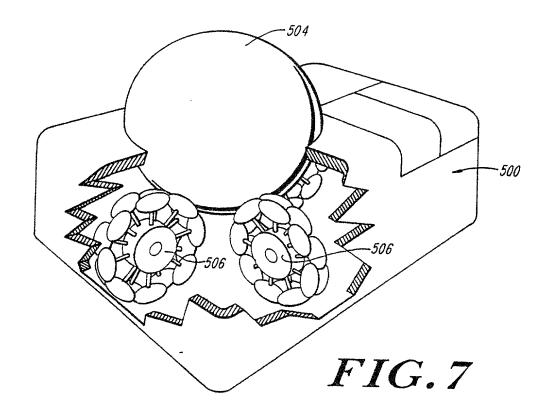
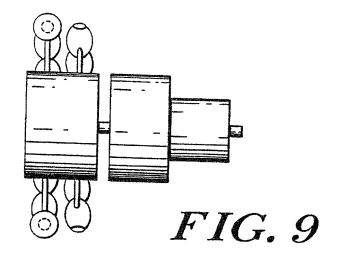
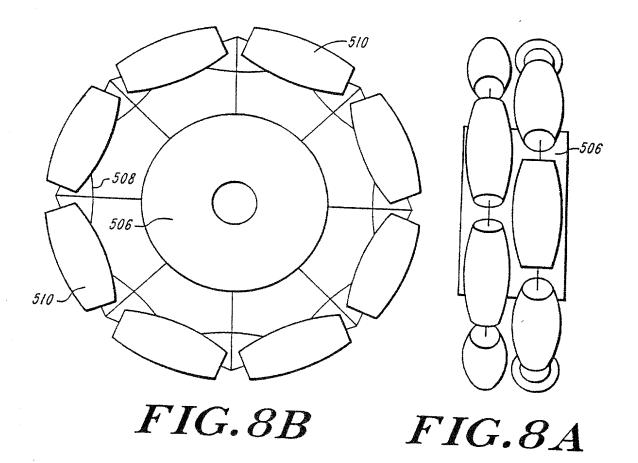


FIG. 6







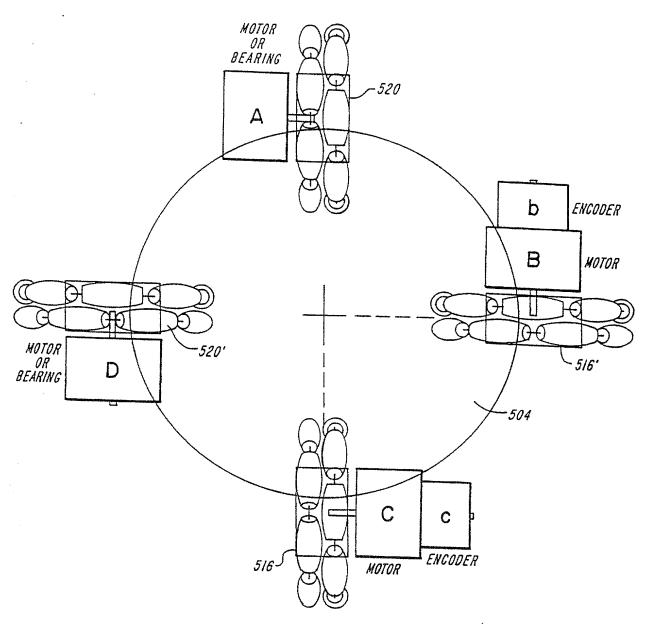


FIG. 10

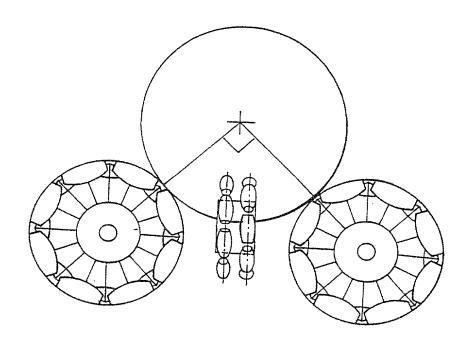


FIG. 10A

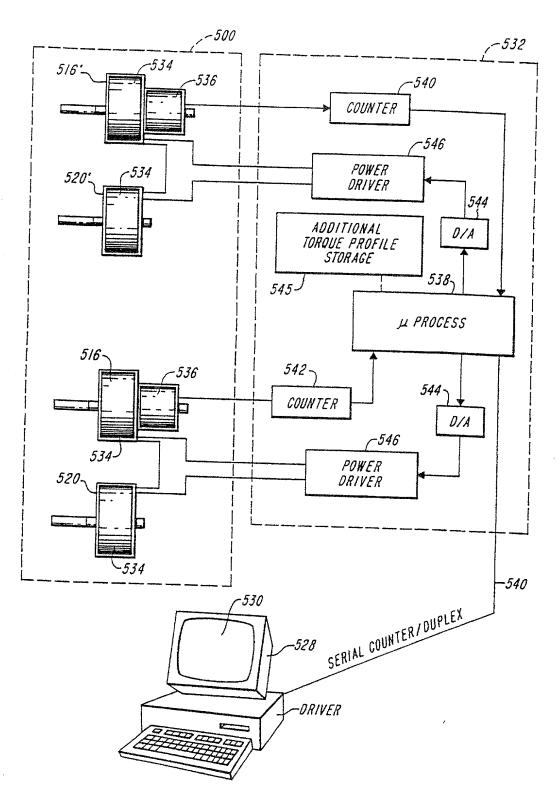


FIG. 11

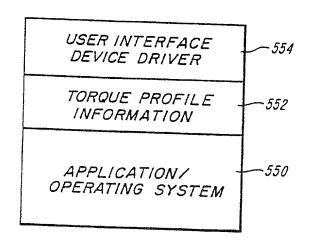
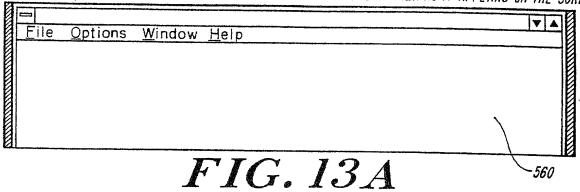


FIG. 12

HERE IS A WINDOWS HEADER SHOWING THE COMMAND OPTIONS BANNER AS IT APPEARS ON THE SCREEN



DARK LINES HAVE BEEN ADDED TO DEFINE A TORQUE TROUGH ARROWS INDICATE MOTION IN XAY AXES

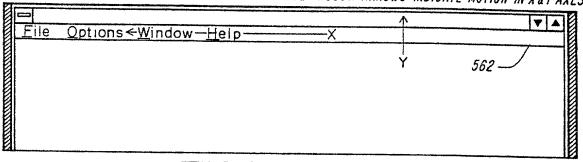


FIG. 13B

CURVES BELOW SHOW TORQUE PROFILE FOR X & Y AXES MOVEMENTS INDICATED ABOVE.

